

Sun Hydraulics Cavity Tools – Next Generation

Tangential coolant outlets for better chip removal

Guide pads for the optimal positioning of the bore

SUN DRILL A18195

DRILL XXXXX

Form insert including lead-in radius R 0,5 mm

Sun T-11A

ø21,85±0,025

M20x1,5

ø17,47±0,025

Advantages:

- One tool for blind and through bores
- Exchangeable inserts for various materials
- Ideal chip removal through improved coolant outlets and optimised body geometry
- Integrated guide pads for applications with interrupted cut or cross-holes
- Only one insert entire series 1 – internal radii possible through a form insert
- All components available from stock

SUN Series 1	Pre-machining tools / Predrills					Finishing tools / Finish				
	Cavity	Article-No.	Price per piece €	Blades	Screws	Article-No.	Price per piece €	Blades	Screws	
	T-10A	922148-A	522,00	CCxx 060204	LS2555T07	922167-A	470,00	CPxx 050202	SUN S1-R0,5	LS2255T06
T-11A	922149-A	568,00			922169-A	470,00				
T-13A	922150-A	522,00			922179-A	470,00				
T-21A	922151-A	614,00			922170-A	534,00				