Lothmann solves your drilling and boring requirements. Fax or E-mail this list for quickest answers to your inquiry.

## LOTHMANN

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## **CHECKLIST**

To give us the information we require to design and quote tools for your requirements, please fill in the information on the Checklist and send us a section of your manufacturing print. We take it from there.

Work piece designation:	
Work piece material and hardness:	
Machining operation:	horizontal vertical downwards vertical upwards
Interfered contour: (e.g. clamping elements, workpiece,)	yes (please enclose a sketch) no
Machine spindle taper:	SK40 SK50 HSK 63 HSK100 Other:
Drilling / boring:	into solid pre-cast hole pre-drilled hole ø
Tool shank type:	Cylindrical shank       Ø       16       20       25       32       40         Weldon shank       Ø       16       20       25       32       40         ABS-compatible       Ø       32       40       50       63       80       100         Sandvik Varilock       Ø       50       63       80       80       100         Wohlhaupter MVS       Ø       50-28       63-36       80-36       80-36         HSK       Ø       63       100
Internal coolant supply	yes yes, minimum quantity lubrication no
Machine type & model:	
Desired tool marking:	
Quantities:	pieces pieces pieces
Your preferred insert	
manufacturer:	Mapal Sandvik Walter Seco Kennametal Komet Mitsubishi
	Other:
My contact information:	Please call me. My direct phone #:  Please send me additional information.