

Sun Hydraulics Cavity Tools – Next Generation



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SUN Series 1



SUN Series 2

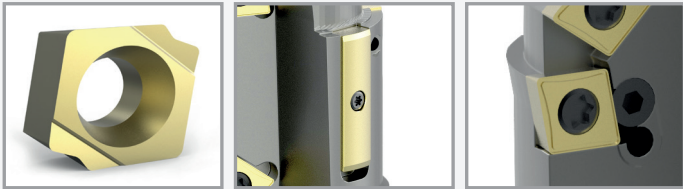
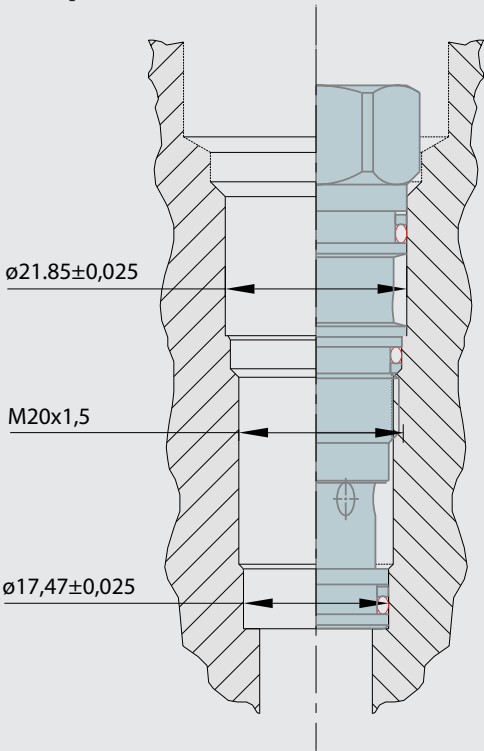


SUN Series 3



SUN Series 4

Example Sun T-11A



- Features:**
- One tool for through bores and blind bores
 - Interchangeable inserts for different materials
 - Ideal chip flow due to improved internal cooling and optimised base body design
 - Integrated guide pads for applications in interrupted cut or for cross drilling
 - Only one contour cutting edge for all tools of a series enables internal radii
 - All components for steel, cast iron and aluminium

	Cavity	Pre-machining tool			Finishing tool			
		Article no.	Shank form	Cutting edge	Article no.	Shank form	Cutting edge	
SUN Series 1	T-10A	922148-A	Weldon 25	CCxx 060204	922167-A	Cylinder 25	CPxx 050202	SUN S1-R0,5
	T-11A	922149-A	Weldon 25	CCxx 060204	922169-A	Cylinder 25	CPxx 050202	SUN S1-R0,5
	T-13A	922150-A	Weldon 25	CCxx 060204	922179-A	Cylinder 25	CPxx 050202	SUN S1-R0,5
	T-21A	922151-A	Weldon 25	CCxx 060204	922170-A	Cylinder 25	CPxx 050202	SUN S1-R0,5
SUN Series 2	T-2A	922152-A	Weldon 25	CCxx 060204 CCxx 09T304	922193-A	Cylinder 25	CPxx 050202	SUN S2-R0,8
	T-3A	922153-A	Weldon 25	CCxx 060204	922194-A	Cylinder 25	CPxx 050202	SUN S2-R0,8
	T-5A	922154-A	Weldon 25	CCxx 060204	922195-A	Cylinder 25	CPxx 050202	SUN S2-R0,8
	T-22A	922155-A	Weldon 25	CCxx 060204 CCxx 09T304	922196-A	Cylinder 25	CPxx 050202	SUN S2-R0,8 SUN RS-R0,8
SUN Series 3	T-16A	922156-A	Weldon 32	CCxx 060204 CCxx 09T304	922197-A	Cylinder 32	CPxx 050202	SUN S3-R0,5
	T-17A	922157-A	Weldon 32	CCxx 060204 CCxx 09T304	922198-A	Cylinder 32	CPxx 050202	SUN S3-R0,5
	T-23A	922158-A	Weldon 32	CCxx 060204 CCxx 09T304	922199-A	Cylinder 32	CPxx 050202	SUN S3-R0,5 SUN RS-R0,8
SUN Series 4	T-18A	932461-0	HSK100	CCxx 09T304	932462-0	HSK100	CCxx 060204	SUN S4-R0,8
	T-19A	932482-0	HSK100	CCxx 09T304	932083-0	HSK100	CCxx 060204	SUN S4-R0,8
	T-24A	932467-0	HSK100	CCxx 09T304	932468-0	HSK100	CCxx 060204	SUN S4-R0,8 SUN RS-R0,8



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